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DoonloÉŁ thŁ IÉtŁst instÉllÉtion shŁŁŁts ŁİÉ thŁ oCijiÉŁ oŁŁŁsitŁ or QR iŁoŁŁ

HCFA ÉŁŁŁsitŁ

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øhŁİİÉng HŁİjhuÉn İŁİjhnologu Co LŁŁ
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CN
EN Instruction Sheet



SÉfŁtu prŁİjÉŁtions

The products in this manual are industrial products and are all open-type housing designs. It is essential to install these products within a control cabinet that is safeguarded against dust, moisture, and accidents such as electric shocks or physical impacts. Additionally, protective measures must be taken to prevent malfunctions or damage caused by improper operation or accidents involving non-maintenance personnel. Failure to do so may lead to serious risks to personnel safety and potential loss of property.

M

Please refer to the M series hardware operation manual for more detailed information.



Batterie M200 CPU CR-2032L/BN 5.3
The M200 series CPUs are equipped with built-in CR-2032L/BN batteries. Replacement batteries must be purchased from HCFA. A professional electrical engineer, wearing insulated gloves and with power turned off, should replace them as described in Section 5.3.
Les CPU de la sÉrie M200 sont ÉquİpÉs de batteries CR-2032L/BN intÉgrÉes. Les batteries de remplacement doivent Étre achetÉes auprÈs de HCFA. Un ingÉnieur Électrique professionnel, portant des gants isolants et avec le courant coupÉ, devrait les remplacer comme dÉcrit dans la section 5.3.

MoŁŁŁ İŁŁntifİjÉŁtion

M M

1 2 3 4 5 6 7 8 9 10 11

HC	Hechuan Technology)	(N/A)	Standard version)
M2	/		
	(Basic/standard logic controller)		
1	1	1)	
0	1	Type 1 product)	
1	2	Type 2 product)	
2	3	Type 3 product)	
3	4	Type 4 product)	

(Name)	Model)	(Applicable expansion card model)	IO * (Applicable IO model)	Brief description)
HCM211-20MR-A				200k *2 12 8 EtherNet*1 CAN*1 RS485*2 USB*1 1 SD *1 16 Relay output, 200k high-speed counter*2, 12 inputs 8 outputs, EtherNet*1, CAN*1, RS485*2, USB*1, 1 optional card, SD card*1, supports 16 right-side expansions
HCM211-20MT4-A				200k *4 200k *2 12 8 EtherNet*1 CAN*1 RS485*2 USB*1 1 ,SD *1 16 200k pulse axis*4, 200k high-speed counter*2, 12 inputs 8 outputs, EtherNet*1, CAN*1, RS485*2, USB*1, 1 optional card, SD card*1, supports 16 right-side expansions
HCM211-32MR-A				200k *2 18 14 EtherNet*1 CAN*1 RS485*2 USB*1 1 ,SD *1 16 Relay output, 200k high-speed counter*2, 12 inputs 8 outputs, EtherNet*1, CAN*1, RS485*2, USB*1, 1 optional card, SD card*1, supports 16 right-side expansions
HCM211-42MT8-A				200k *8 200k *4 24 18 EtherNet*1 CAN*1 RS485*2 USB*1 1 ,SD *1 16 200k pulse axis*8, 200k high-speed counter*4, 24 inputs 18 outputs, EtherNet*1, CAN*1, RS485*2, USB*1, 1 optional card, SD card*1, supports 16 right-side expansions
HCM211-60MR-A				200k *4 36 24 EtherNet*1 CAN*1 RS485*2 USB*1 1 ,SD *1 16 Relay output, 200k high-speed counter*4, 36 inputs 24 outputs, EtherNet*1, CAN*1, RS485*2, USB*1, 1 optional card, SD card*1, supports 16 right-side expansions
HCM211-60MT10-A				200k *10 200k *4 36 24 EtherNet*1 CAN*1 RS485*2 USB*1 1 ,SD *1 16 200k pulse axis*10, 200k high-speed counter*4, 36 inputs 24 outputs, EtherNet*1, CAN*1, RS485*2, USB*1, 1 optional card, SD card*1, supports 16 right-side expansions
HCM212-60MT8-A				200k *8 200k *4 EtherCAT *8 36 24 EtherNet*1 CAN*1 RS485*2 USB*1 1 SD *1 16 200k pulse axis*8, 200k high-speed counter*4, EtherCAT bus axis*8, 36 inputs 24 outputs, EtherNet*1, CAN*1, RS485*2, USB*1, 1 optional card, SD card*1, supports 16 right-side expansions

* CPU 16 IO
*Note: Up to 16 IO modules can be mounted to the right side of a CPU unit.

		(Green)		Not lit	N	The input channel N has not detected input signals
				Lit	N	The input channel N has detected input signals
OUT N (0~7 10~17 20~21	(Output)	(Green)		Not lit	N	There is no output signal in this channel
				Lit	N	There are output signals in this channel
		(Green)		Not lit	N	The input channel N has not detected input signals
				Lit	N	The input channel N has detected input signals
OUT N (0~7 10~17 20~27	(Output)	(Green)		Not lit	N	There is no output signal in this channel
				Lit	N	There are output signals in this channel

CAN

The CAN communication indicator blinking frequency is shown in the following figure.



